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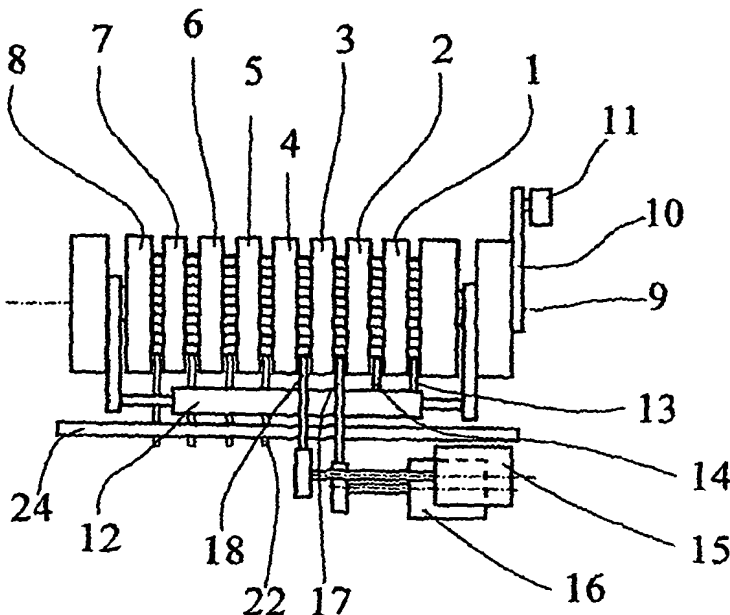
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(54) Title: NUMBERING PROCESS AND NUMBERING BOX TO CARRY OUT THE PROCESS



(57) Abstract: The numbering box for
typographic numbering in sheet or web fed
printing machines, said box numbering with
p digits k*n items on said sheets or web for
allowing a sequential collecting of said items
in the finishing and collating process of layers
of q sheets or of web cut into layers of q
sheets, wherein said box carries out a purely
sequential actuation for digits 1 to s, where
10S is smaller or equal to q, a purely individually
settable actuation for digits s+1 to r, where
the maximum number printable by digits 1 to s
and s+1 to r is smaller or equal to k*n*q, and
a sequential actuation for digits r+1 to p.

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